

# MAINTENANCE AND PARTS

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6. Unscrew the element from the filter body while being careful not to allow the element to rotate.
7. Screw the new element to the filter body.
8. Reattach the filter bowl.
9. Reposition the air filter assembly in the bracket and replace its retainer nut.
10. Reconnect the gas supply to check for leaks.
11. Slide the cover back onto the power supply. Position the handle over the holes in the top of the cover, then use the 2 screws to secure the cover.
12. Reconnect the electrical power and the gas supply.

## Replacement and accessory parts

The following sections list part numbers and quantities needed for common replacement parts for the Powermax30.

### Power cords and adapters

Part number	Description	Quantity
228142	Kit: Powermax30 CSA power cord and adapters	1
229135	Powermax30 CSA power cord	1
229132	Extension power cord subassembly: 120V/15A adapter	1
229133	Extension power cord subassembly: 240V/20A adapter	1
229134	Extension power cord subassembly: 120V/20A adapter	1
228140	Kit: Powermax30 CE power cord	1

### Accessory parts

Part number	Description
127102	Basic plasma cutting guide
027668	Deluxe plasma cutting guide
127144	Dust cover
127170	Carrying case
127127	Carry strap
128647	Air filtration kit