

# Greater Productivity = More Profitable

## PLASMA

Cutting 3 foot square part  
= 12 linear feet  
Cut 575 feet in one hour  $\div$  12  
= 48 parts  
Assume \$10 profit/part - \$1.20 cost  
(12 feet x \$0.10 per foot)  
= \$8.80 profit/part  
Multiply profit per part x # of parts  
= \$422.40 profit/hour

## OXYFUEL

Cutting 3 foot square part  
= 12 linear feet  
Cut 85 feet in one hour  $\div$  12  
= 7 parts  
Assume \$10 profit/part - \$5.16 cost  
(12 feet x \$0.43)  
= \$4.84 profit/part  
Multiply profit per part x # of parts  
= \$33.88 profit/hour

**\$422.40 = >12 times HIGHER Profitability than \$33.88**

# Return on Investment – Plasma System

**PLASMA**

**OXYFUEL**

Plasma profit	\$422.40
Subtract oxyfuel profit	- \$33.88
More profit per hour with plasma	= \$388.52
X 8 hours/day	= \$3,108.16
	MORE Profit/Day

Assume HPR400XD price = \$60,000

**\$3,108.16 = 20 days (single shift) or 1 month payback**

# Return on Investment – Table & Plasma

**PLASMA**

**OXYFUEL**

Assume average price of plasma with table	\$200,000.00
Divide by profit per day from plasma	\$3,108.16
# of days (single shift) for return on investment	= 64 days

**64 days (single shift) or 13 weeks payback**